## SYNAQUA® 2080

## **ARCHITECTURAL COATINGS**

## **ARKEMA COATING RESINS**

Product Application details	SYNAQUA <sup>®</sup> 2080 is a short oil alkyd emulsion designed for use in high performance decorative paints. SYNAQUA <sup>®</sup> 2080 is suitable for the formulation of low to zero-VOC wall paints and might be used in the formulation of trim paints. SYNAQUA <sup>®</sup> 2080 is formulated without alkylphenolethoxylates, and is ammonia-, solvent- and plasticizer- free.	
Performance Benefits	<ul> <li>Extremely low VOC content (no requirement for coalescing solvents)</li> <li>High gloss potential</li> <li>Low yellowing</li> <li>Quick drying time</li> <li>Good hardness development</li> <li>Good application characteristics</li> </ul>	
Polymer Type	Alkyd Emulsion	
Sales Specifications	Solid Content at 125°C, % (ISO 3251)	49 - 51
	pH (ISO 976)	6.0 - 8.0
	Viscosity at 23°C, mPa.s (Brookfield DVE, spindle1, 10rpm) (ISO 2555)	300 max
	Appearance Wł	nite milky liquid
	Volatile	Water
	Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1.07
Other Characteristics <sup>1</sup>	Type of fatty acid	Linoleic rich
	Fatty Acid content, %	40
	Average Particle size, nm (ISO 13321)	300 max
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications	
Formulation Guidelines	DRIERSIt is recommended to use driers that have been especially developed for water based coatings.A suitable drier for SYNAQUA® 2080 can be the use of a plurimetallic drier, for exp. Additol® VXW6206 (1) at 1.5% on resin solids or the use of 0.1-0.15% of cobalt alone on resin solids. Co-freedriers such as BORCHI® OXY - Coat 1101 (2) at 0.5% on resin solids can also be used.Unlike solvent-based alkyds no antiskinning agent is required when formulating with SYNAQUA®2080. <u>RHEOLOGY</u> Rheology and viscosity can be controlled by using associative thickeners such as HEUR thickeners,e.g. Coapur™ XS 22 (3), Coapur™ 830 W (3), hydrophobically modified polyether thickeners, e.g.Aquaflow® NHS 300 (4), Aquaflow® NLS 205 (4). <u>COMPATIBILITY</u> SYNAQUA® 2080 may be used in combination with (styrene-)acrylic emulsions. However, thecompatibility has to be carefully checked in each system. <u>OTHER ADDITIVES</u> Defoamers such as Byk®-022 (5), Byk®-028, Byk®-093 (5), Surfynol® MD20 (6), Surfynol® DF-58 (6), FoamStar® ST 2438 (7), Tego® Airex 902W (8) can be used without adversely affectingpaint performance.	



	The correct choice of the dispersing agent is essential to ensure the maximum performance from the alkyd emulsion. Dispersing agents such as Coadis <sup>™</sup> BR 85 (3), for example or Disperbyk <sup>®</sup> -190 (5) can be used. It is not recommended to use SYNAQUA <sup>®</sup> 2080 in the millbase. <i>Notes: (1) Allnex, (2) OMG Borcher GmbH, (3) Coatex, (4) Ashland Specialty Ingredients, (5) Byk, (6) Air Products, (7) BASF, (8) Evonik Tego Chemie GmbH</i>
Product Safety	Please refer to the corresponding Safety Data Sheet.
Storage & Handling	SYNAQUA <sup>®</sup> 2080 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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